Receiving Report

	ate: B-5- applier: ThySS) 7 in Krui	P Batch	10	5141	_
Packing Slip: Invoice: Receipt: Discrepancies	Yes No No Cash Cr	W SI Q	elease Note A aybill Attache nipment Comp C6 Inspection ork Order	ed: Ye yelete: / Ye	es No es No es No es No	
Part Number	Description	(Cantity dered	Quantity Received	Quantity Returned	Quantity Short	Comments
m707576		24			24.	
					,	
		Initials	of receiver	if shipment	OK) Level	12
Production/Ad Date Received/Cos Initial	13-5-24	1			Locati	on
H:\FORMS\Purch	asing\approved purch\RE	CREPORT Rev	D			

Purchase Order Receipt Listing

Monday, May 27, 2013 8:00:33 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO19972 Receipt Dates from 5/27/2013 to 5/27/2013 All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

0.0000

Total Reject Quantity: Total Receipt Value: Total Balance Due Quantity:

No: PEC 823878 LADING TIT Ship Date 24May13 at 11:27 From PFW Ship From: THYSSENKRUPP MATERIALS NA Probill VIM TRANSFER 2821 LANGSTAFF ROAD Via CONCORD, ONTARIO L4K 5C6 FOB CONCORD Tel: 905 669 9444 Fax: 905-738-9033 Frt PREPAID 0 Manifest -Route 0 – Trailer Vhcle STAN IVERS (905-532-1350) Slp Ship To: (20115)1) Sold To: DART AEROSPACE DART AEROSPACE 1270 ABERDEEN ST 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7 HAWKESBURY, ON K6A 1K7 Tel: 613-632-9577 Fax: 613-632-1053 BILL OF LADING 1) Our Order PEC-570008-1 Your PO # 19972 STAINLESS STEEL SHEET 304-2B .0250 Nom X 48.0000" X 120.0000" Heat Number Tag No Wt LBS Ouantity

YU263238 182492 120.00 SFT 3 125 2) Our Order PEC-570008- 2 Your PO # 19972 ALUMINUM FLAT BAR 6061-T6511 .625" x 2.50" X 144.0000" Wt LBS **PCS** Heat Number Taq No Owlantity Z00229014 182345 89 3 Your PO # 19972 3) Our Order PEC-570008-

ALUMINUM FLAT BAR 6061-T6511 .750" X 1.50" X 144.0000" Heat Number Tag No 21358119 182346

Wt LBS

PCS

4) Our Order PEC-570008- 4 Your PO # 19972 ALUMINUM FLAT BAR 6061-T6511 1.00" x 6.00" X 144.0000"

Heat Number Tag No 182347 201309168

24 FT

Wt. LBS 170

32

TOTAL:

Tags

LBS 416

Heat Number 201309168

Chemical Analysis ***

1Continued Page:

1 Ball 12 all

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE RAPPORTÉES IMMÉDIATEMENT. ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT. MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

В ILL OF LADING No: PEC 823878 Ship From: Ship Date 24May13 at 11:27 From PFW THYSSENKRUPP MATERIALS NA Probill 2821 LANGSTAFF ROAD Via VIM TRANSFER CONCORD, ONTARIO L4K 5C6 FOB CONCORD Tel: 905 669 9444 Fax: 905-738-9033 PREPAID Frt Route 0- 0 Manifest Vhcle Trailer STAN IVERS (905-532-1350) Slp Ship To: Sold To: (20115)DART AEROSPACE DART AEROSPACE BILLL OF LADING 21358119 YU263238 Z00229014 MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING. ATTN: CHANTAL/LINDA ** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER ** ** REFERENCED ON IT ** TOTAL 1 SKID, 1 BDL G.W. 508 LBS ITEM (1) SKID

ITEMS (2,3,4) BDL

CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA CONCORD, ONT. *** 9:00 AM TO 4:00 PM **** TEL. 800-926-2600 **** *************** WE STOCK STAINLESS STEEL PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *************** ***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE ADDED TO EVERY ORDER.***

Page: Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE RAPPORTÉES IMMÉDIATEMENT. ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT. MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

DART AEROSPACE THYSSENKRUPP MATERIALS NA

STAINLESS STEEL SHEET 304-2B .0250 Nom X 48.0000" X 120.0000' PART NO.

PO/Rel 19972

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results

BL PEC-823878-001

24May13

YIEH UNITED STEEL CORPORATION No.600.Zinglong St., Jiaxing Vil., Gongsham Dist., Eachslung City 82857, Taiwen (R.O.C)

OLBERT METAL SALES LIMITED

Customer:

Customer:

FBQ013 UB1200307

Product: COLD ROLLED STAINLESS STEEL SHEET IN COIL

Order No.:

MILL CERTIFICATE

Certificate: B12051A32 Date: FEB. 20, 2012

Page : 1/I

Specification/Steel Grade: ASTN A240/ASNE SA 240-tl S 30400/S 30403 Surface finish: No.2B

11541581A 11541581B 11541581C 11541581D Product ID 11841581A 11841581B 11841581C 11841581D Product ID Max YUZ63238 YUZ63238 YUZ63238 YUZ63238 0.019 0.030 Heat No. 0.47 0.47 0.47 0.75 ŝ 1.25 9000 7000 3 2 2 2 3 0.044 * 1219 ma * 1219 ma * 1219 ma * 1219 ma 0.004 0.030 Dimension S 8.05 8.05 8.05 3 18.07 18.07 18.07 20.00 Chemical Composition (%) ٤ 0.040 0.100 = dond ğ 9000 YES ĕ Subtotal 20,361 KG 999 5 5.074 5.069 Weight តិតិតិតិ 1 Test Method:
1.1 Heat Manlysis:C.S.N by JIS G 1211-3:2011, JIS G 1215-4:2010,
JIS G 1228:1997(Amendment 1:2006), Others by JIS G 1239:2002.
1.2 Tonsite Test: JIS Z Z21; Z01;
1.3 Hardness Test: Thick. > 1.8 mm by: JIS Z 2245:2011, Others by JIS Z 2244:2009.
JIV NEW Bin accordance with ASTM EPIO-17 conversion.
2 MECHANICAL PROPERTIES REFER TO TENSILE TEST, HARDNESS TEST. 0.2% Y.S. 276 276 276 276 125 175 × 5 Tensile Test Remarks 61555 Į. EL(%) র্রর্থর 40 Hardness Test | Bend Test 2222 **8** 2222 #Y2

1. We hereby certify that material described herein has been manufactured and tested with satisfactory results in accordance with the requirement of the above waterial specification.

2. The material described above has been detected with free irradiation.

3. YISCU has established a QNS according to ISU 9001, which is certified by DNY CENT(reg.-mo:0058-2002-AQ-ROC-RYA). Insertion and gauge measurement:Satisfactory

5. The report can only be reproduced in full.

6. This certificate complies to 3.1/DIN EN 10204:2005.

7. The tests including "Chemical Composition". "Tensile Test". "Hardness Test".

8. Bend Test". Intergranular Atlank" (1.K.TEST) have been accredited by A2LACTESTING CERT #0958.02).

Manager of Quality Assurance Department

Doc No. 134257

Indexed 9May12 by sissup1

YSSENKRUPP MATERIALS NA

ALUMINUM FLAT BAR 6061-T6511 .625" x 2.50" X 144.0000" PART NO.

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate	of	Mill	Test	Results
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BL PEC-823878-002

24May13 Pg 1/1

KAISE	1	
ALUMINL	I	1
FABRICATED PRODU	CT	•

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 5205 KAISER DRIVE KALAMAZOO, MI 49048



CERTIFIED TEST REPORT

Signed by:

http://Online.KaiserAluminum.com

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:				
PEC-246046-7		ALRECO	0055	0.625 X 2.500 SC	RECT BAR			
KAISER ORDER NUMBER	R: LINE ITEM:		SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:		
637880	007		02/21/2013	Z00229014	6061	T6511		
WEIGHT SHIPPED:	QUANTITY:		B/L NUMBER:	DIAM/DAF/THKNS:	WIDTH:	LENGTH		
1058.000 LB	48.000 PC	S	605588			100		
SHIP TO:				SOLD TO:		12.000 FT		

THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA

THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
Z00229014	0001	1	49.6	46.6	16.8	RE 92	N/A	N/A
Z00229014	0001	2	49.0	45.8	17.4	RE 91	N/A	N/A
Z00229014	0001	3	50.1	46.9	17.0	RE 92	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg		r Zı		Pb	Bi	Zr	Ea	Tot
Maximum Minimum 102433	0.80 0.40 .68	0.00	0.15	0.00	1.20 0.80 .92	0.0	4 0.00	0.00	NA	NA NA . OC	NA	0.05	C.15 C.00

Applicable Requirements:

ASTM-B221-12 STENCILED ASME-SB221 1998 SECT II AMS-QQ-A-200/8 (2007) UNS#A95061 (T6511 also conforms to T6-noapplicable to other tempors)

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LIC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Calvin Latting, Quality & Technology Manager

N 13/05/27

Plant Serial: 00078563

Kaiser Order Number: 637880

Line Item: 007

Page 1 of 1

THYSSENKRUPP MATERIALS NA DART AEROSPACE ALUMINUM FLAT BAR 6061-T6511 750" X 1.50" X 144,0000" PART NO. PART NO.

PO/Rel 19972
We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved take

Signed by:

Certificate of Mill Test Results
BL PEC-823878-003
Pg 1/2
Pg 1/2

Sana Industrial Extracions 53 POTTSVILLE STREET		
Certified Inspection Report		ховинд пон исмя шаас in approved labs.
Cert Number		
Page	13/05/27	

			VQV3	Para	
CRESSONA, PA	Sales Order Number		Customer P/O Cert (Cert Creation Date Cert Print Date	
Sapa Extracions Inc., a Subsidiary of Sapa AH	1100580402		PEC-246622-004 14-MAR-1	R-13 14-MAR-13	!
havoice To Customer	Quantity Shipped	Date Shipped	Item Description		
THYSSENKRUPP MATERIALS NA DIC 2821 LANGSTAFF ROAD	1000	LB 14-MAR-13	Extruded Rectangular Bar 0.750 TK x 1.500 W	ASTMB221 REV 12A AMS-00-A-200/8 RHV 1007	
ATTN: ACCOUNT PAYABIJ:	8/1.	Item No.	FIN MANTE	ASMESBZZL REV 09 UNS#A96061 REV	
CONCORD, ON - L4K-5C6	410392	G03362004	WIF 1.323 F 03 CS 1.7		
THY SSENKRUPP MATERIALS NA INC	Delivery Id	Item No. Rev	Marking CONTINUOUS		
2821 LANGSTAFT ROAD	4408937	1			
1	CustomerPart No.				
CONCORD, ON - L4K5C6	.75X1.5				
	Applicable Specifications, Revisions and Exceptions	levisions and Exceptions			A CONTRACTOR OF THE CONTRACTOR
alderia estador en estado dos como sente destados estados en entre en estados estados en estados en estados estados en entre en estados en estados en estados en estados en entre en estados en estados en entre en estados en entre en estados en entre entre en entre en entre e	COMPOSITION NOTE:	COMPOSITION NOTE: The values for Others Each' an	COMPOSITION NOTE: The values for 'Others Each' and 'Others Total' have met the limits as shown on	as showη on	Commence of the commence of th
egal Statement che breeby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and steed in accordance with, and has been found to meet, the applicable requirements described herein, including any accidentoes forming a part of the description and that samples representative of the material met the composition and had the echanical properties shown on the face of this certification. Also, note that mermus is not a composition and had the	eport has been manufactured, in its described herein, including at it he material met the composition		Million T. Martin		
uninum slisys and neither it not say of its compounds are used in the manufacture of town a water contaminate in the product. This certification is not to reproduced in partial form without prior written approval of our Quality Assurance Dept.	ture of our product. This certific rance Dept.		William Martin III Tech/Ouality Manager	14-MAR-13	
Quantities per Lut / Puckages	and and another a terrane and a second description and by the second		war share a second a second se	and the second control of the second control	
Pricinge Number	Quintilla	Mon	Weight		
G12-PKG1897807 21358119	118	PCS 5	514 S08 498 492		
Composition Limits					
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6061 0.40 0.80 - 0.70 0.15		0.15 0.80	1.20 0.04 0.35	Max. Max.	
			-		

DART AEROSPACE THYSSENKRUPP MATERIALS NA

ALUMINUM FLAT BAR 6061-T6511 .750" X 1.50" X 144.0000" PART NO.

PO/Rel 19972

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results

BL PEC-823878-003

24May13 Pg 2/2

i		
CRESSONA, PA	:	Sapa Industrial Extrusions 53 POTTSVILLE STREET

17929-0187

Certified Inspection Report

Sales Order Number

Line No.

PEC-246622-004 Customer P/O 14-MAR-13 SAPA729505 Cert Creation Date Page 14-MAR-13 Page Cert Print Date

2 of 2

Cert Number

1000	600 CO	Alling.
0.1.0	Mag	
	Min	
0.05	Max	81
1	Min	3 C
0.05	Max	
ı	Min	Other
0.05	Max	s Esch
ı	Min .	Other
0.15	Max	s Total

or 13/08/27

Composition Results

Ct. 20.03 Mg Cr Za Ti Bi Pb Others Back Others Total 0.03 0.88 0.07 0.02 0.02 — — — — — —	2002230 0.04 0.27	Men Caption Si Police Con
Others, Each	0.03 0.88	20 A
Pb . Others Each	0.07 0.02 0.02	Cr 2a 11
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Mechanical Property - Test Limits

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Cerl Notes

Products manufactured with a TKS II temper also meet Tô temper requirements.

Yield strength has been determined by the 0.2% offset method

All Mill Finish Alloys produced at Sapa Extrusions comply with 0.4% Maximum Lead per RoHS, with the exception of 6262 stloy

In accordance with EN 10204 Inspection Certificate Type 3.1

Melted in the USA or Other Qualified Countries as Defined by DFARS 225.872.1

Made in USA

DART AEROSPACE THYSSENKRUPP MATERIALS NA

ALUMINUM FLAT BAR 6061-T6511 1.00" x 6.00" X 144.0000" ART NO

PO/Rel 19972

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results

BL PEC-823878-004

24May13



BILLY TO

ThyssenKrupp Materials NA

Quantity Certified

1,778 lbs

SERVICE CENTER METALS

Prince George, VA 23875 5850 Quality Way

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER

O

ThyssenKrupp Materials NA, Toronto 21 pcs CUSTOMER PART NUMBER CUSTOMER PO MANIFEST NUMBER PEC-248148 PL0130 189872 PL 1.000x6.000 DESCRIPTION ALLOY! TEMPER DIE NUMBER 6061-T6511 PL0130 SALESPERSON DATE OF SHIPMENT David Schroeder 5/10/2013 AMS-QQA-200/8 - 1997 SPECIFICATION ASTM-B221-12a StencilCont CERTIFICATION 175662

SCM extrusions are manufactured in the USA. description, and that samples representative of the material met the composition limits and had the mechanical properties shown. We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the

also meet the requirements of 6061-T6 Hems produced and certified as 6061-T6511

13/05/27

Mecna Tests	_		
anic	1 201309168		to the state of th
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Test Date	5/8/13		
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Print Date: 5/10/2013			· ·		(3								
United States of America United States of America	0.15 0.15	0.05 0.05	97.42 97.56	0.02 0.02	0.08 0.05	0.11 0.09	0.86 0.87	0.10 0.09	0.31 0.32	0.36 0.30	0.7 4 0.70	6061 6061	0413197 0413201
Melt Source:	ers <u>Total</u>	Others <u>Each</u> <u>T</u>	<u>A</u> L	님	Zn	<u> </u> 5	Mg	Mn	S C	F	<u> </u>	Alloy	Cast Number
		:	*				* 1		оу 606	um All	r Alumir	osition fo	Chemical Composition for Aluminum Alloy 6061

Doc No. 158999

Indexed 14May13 by slssup3

Calvin J. Wiggins Director of Quality & Technic



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO19972

Purchase Order Date 5/23/2013 PO Print Date 5/23/2013

Page Number 1 of 2

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CALTD O/A VPK METAL- C/O T27540/PO BOX 4275,FOSTAL"A"

TORONTO, ON M5W 5V8

CA

Contact Name

Vendor Phone

905 669 9444

Vendor Fax

905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr Terms

Currency

FOB

10127-2607 Net 30

CAD

Destination-Collect

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN

HAWKEGEURY, ON K6A 1K7.

CANADA

Line !	Nbr Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable (Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
I	M304S24GA	304/316 .025 Sheet	5/29/2013 Yes	120.00 sf	Yours ppd	\$2.0833	\$250.00
		Spec #11:-5.	MATERIAL: AIS ANNEALED 2B AS MIL-S-5059 (AMS 5524 (316) OR ASTM A240	FINISH DR AMS 5513 (30	4) OR	**	
2	M7075T6B1.000X1.000	7075 T6 BAR 1.00 ::: .00	5/29/2013 Yes	24.00 f	Yours ppd	\$10.4167	\$250.00
		Spec "a: linet:	MATERIAL: 7075 T651/T6510/T651 AS PER AMS-QQ 4122/4123/4186/4 PER AMS-QQ-A-	1/T62 BAR -A-225/9 OR AM 187 OR	s		
3	M6061T6B0.625X02.500	6061-T6 Bar .625 x 2.50	5/29/2013 Yes	√48.00 f	Yours ppd	\$3.6667	\$176.00

No substitution or deviation without consent. Certificate of Conformity or Material Certification required YES NO

Change Date: 5/23/2013

Change Nbr:



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO19972

Purchase Order Date 5/23/2013 PO Print Date 5/23/2013

Page Number 2 of 2

Order From:

VC-COP001

THYSSENKRUPP MATERIALS CALTD

O/A VPK METAL- C/O T27540/PO BOX 4275,POS [AL"A" TORONTO, ON M5W 5V8

CA

Contact Name

Vendor Phone

905 669 9444

Vendor Fax

905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

Net 30

Currency FOB

Terms

10127-2607

CAD

Destination-Collect

Special Inst:

MATERIAL: 6061-

T6/T651/T6510/T6511/T62 ALUMINUM

BAR

AS PER QQ-A-225/8 OR AMS-QQ-A-225/8

OR AMS 4117/4128/4115/4116

OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM

B221

24.00 Yours ppd

\$2.7800

\$66.72

M6061T6B0.750X01.500

6061-T6 Bar .750 X 1 50

5/29/2013

Special Inst:

MATERIAL: 6061-

Yes

T6/T651/T6510/T6511/T62 ALUMINUM

BAR

AS PER QQ-A-225/8 OR AMS-QQ-A-225/8

OR AMS 4117/4128/4115/4116

OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR

AMS 4160 OR ASTM B211 OR ASTM

B221

24.00

Yours ppd

\$346.00

M6061T6B1.000X06.000

6061T6 BAR 1.00 X 6.00

5/29/2013 Yes

f

\$14.4167

Special Said

MATERIAL: 6061-

T6/T651/T6510/T6511/T62 ALUMINUM

BAR

AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116

OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR

AMS 4160 OR ASTM B211 OR ASTM

B221

\$1,088.72

MATERIAL CERTIFICATION REQ'D UPON DELIVERY

PO Total:

803-5-27

No substitution or deviation without consent.

Certificate of Conformity of Material Certification required YES NO

Change Date: 5/23/2013

Change Nbr: